

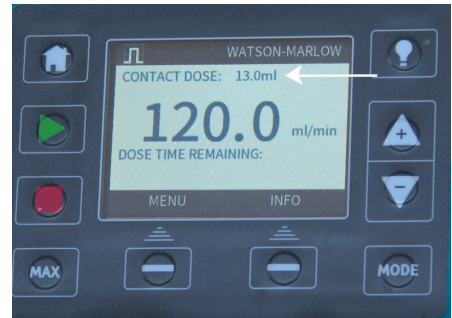
sanitizer dosing adjustments



The sanitizer pump receives contact pulses from the water meter on top of the machine. Every pulse equals 10 liters or 2.64 gal.

The screen shows the contact dose in ml per every 10 liter pulse and the dose time remaining in ml/min.

The machine is set to 13ml sanitizer/10 L water

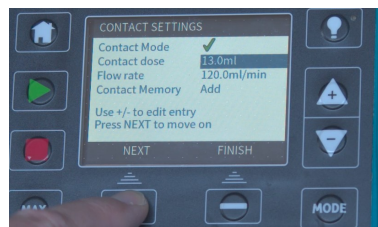
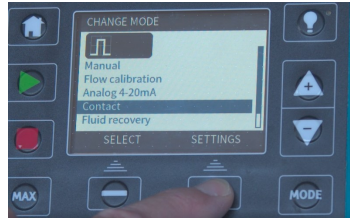
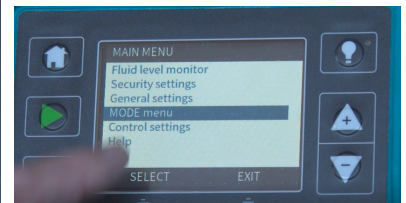
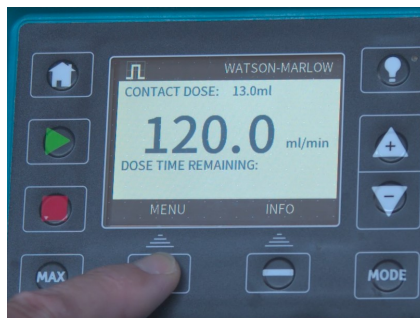


To change the settings, select the “Menu” button and then the “mode” button.

Select “contact” settings and then select “contact dose” with the “next” button.

Adjust to the desired amount with the (+) or (-) buttons. Confirm the new value with the “Finish” button and push the “Save” button on the next screen.

Push the “Home” button to go back to the run mode.



The suction line is connected to the pump with the plug “XS9”. If the suction line is not used, a dummy plug “XS9” has to be inserted to avoid the blue warning light to turn on and stop the washer.

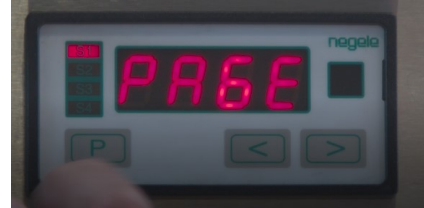


Caustic conductivity setting

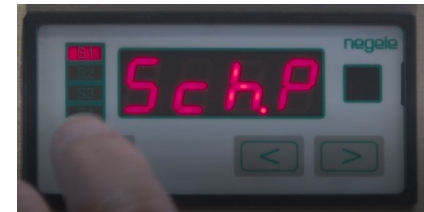
The conductivity setting is changed in the lower digital display unit.



Push the "P" key for "Page".



Confirm "Sch.P" with the "P" key



Confirm "SIS" with the "P" key



Change the conductivity value with the "up" and "down" buttons.



Press the "P" button to accept and store the new value.



The unit will return to "run" mode after 60 seconds or by pressing the "up/down" keys together.



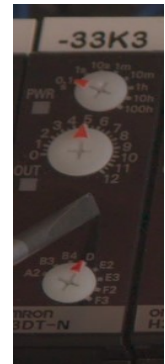
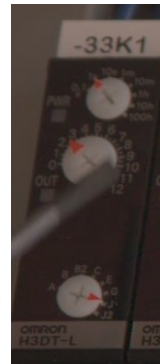
Time relay and caustic relay locations

33K1 time relay for pre – injection ramp up time.

33K2 time relay during pre-injection run.

33K3 time relay for running time of fresh water.

When adjusting the time relay, only adjust the middle adjustment dial. Never adjust the lower function dial or the top time base dial.



Caustic dosing valve relay for the caustic concentration. When the concentration in the caustic tank drops the valve opens and feeds more caustic into the tank.



The steam valve relay monitors the set temperature and opens the steam valve when the temperature drops.



Caustic tank level control valve monitors the water level from the warm-water tank to the caustic II tank into the caustic I tank.

