

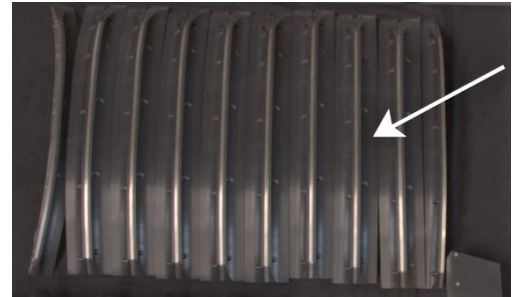
Bottle changeover steps

Changeover parts

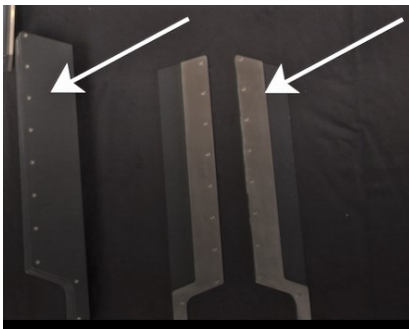
Discharge slide plate



Format elements infeed



Slip-on shoes infeed table

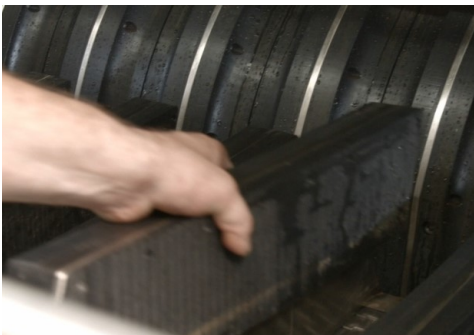


Timing screw infeed



Changeover steps infeed

Remove slip-on shoes



Loosen format element screws



Remove format elements



Bottle changeover steps

Changeover steps infeed

Insert new format elements



Insert slip-on shoes depending on bottle size.

Narrow shoes for 1/2 gallon

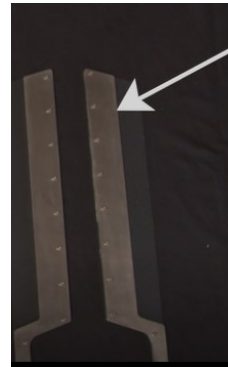
Wide shoes for quart and pint



The 2 narrow elements form the end on each side



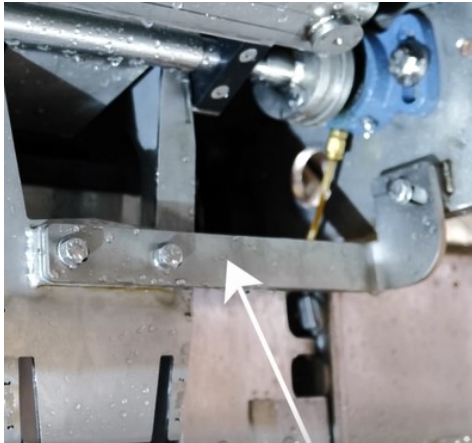
The 2 outer end shoes have a metal part.



Bottle changeover steps

Changeover steps discharge

Remove the 2 outer guide angles of the discharge guide rod on both sides



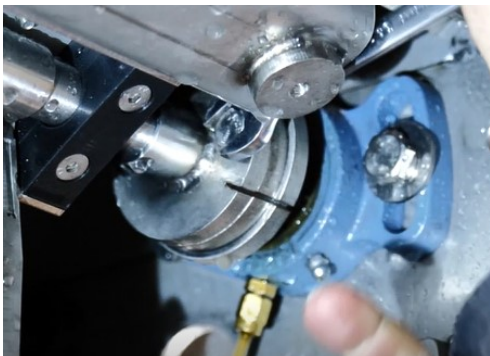
1

For the 2 inner guide angles of the discharge guide rod, remove the top screw and loosen the 2 lower screws.



2

Remove the 2 fastening screws of the discharge guide rod on the right side.



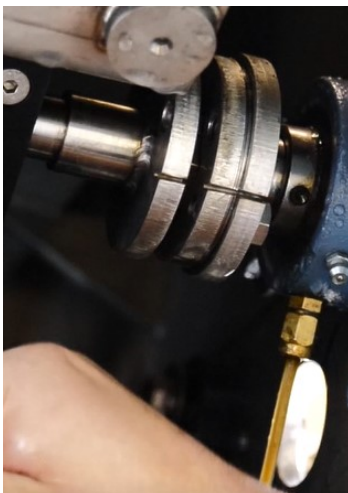
3

Loosen the 2 set screws on the left side of the rod.



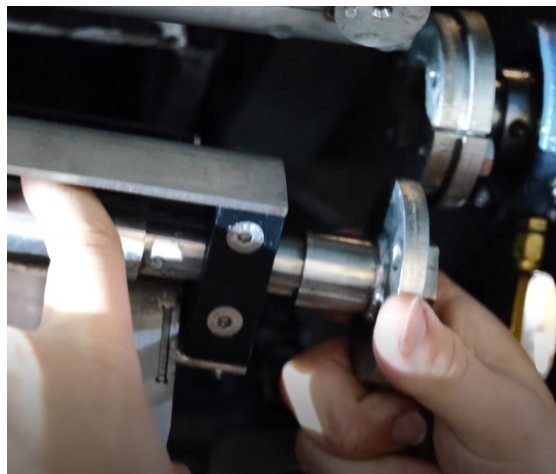
4

Remove the discharge guide rod by first pushing it to the left side.



5

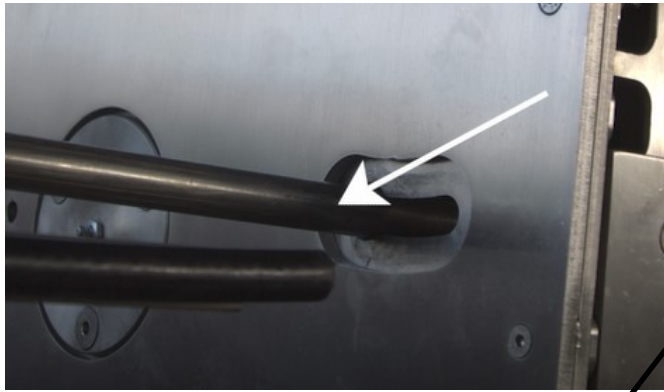
Then down to the right side to unhook the rod.



6

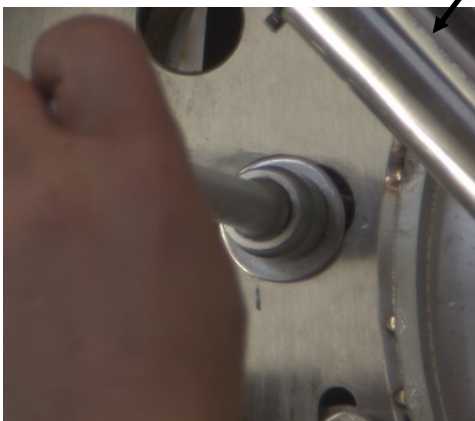
Bottle changeover steps

Changeover steps discharge



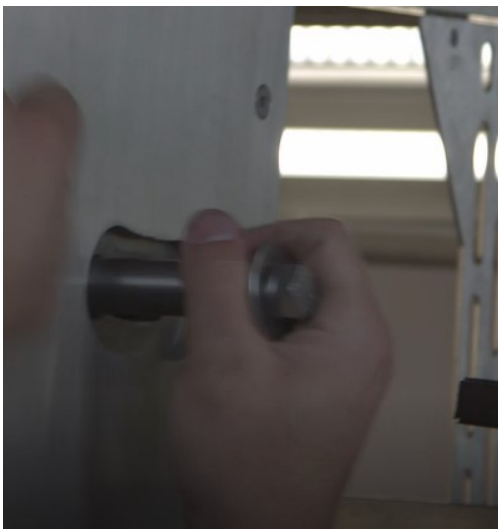
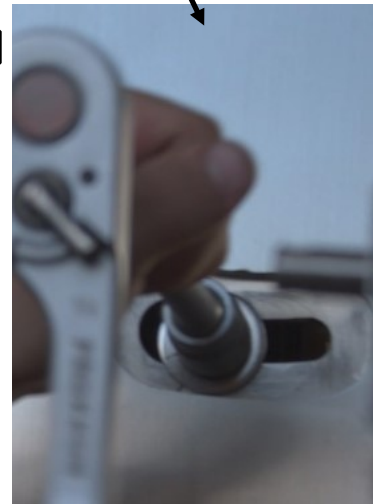
1

To remove the sliding plate axle, unscrew and remove the axis screw on the right side and loosen the axis screw on the left side.



2

3



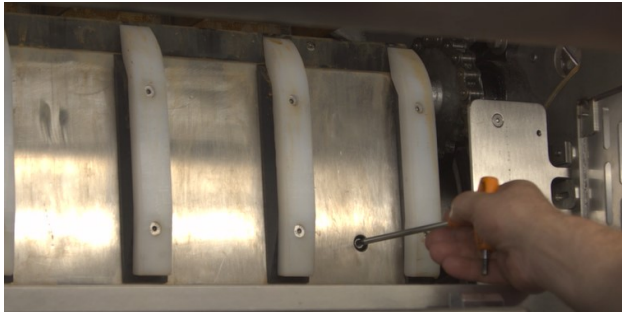
4

Pull out and remove the sliding plate axle through the opening.

Bottle changeover steps

Changeover steps discharge

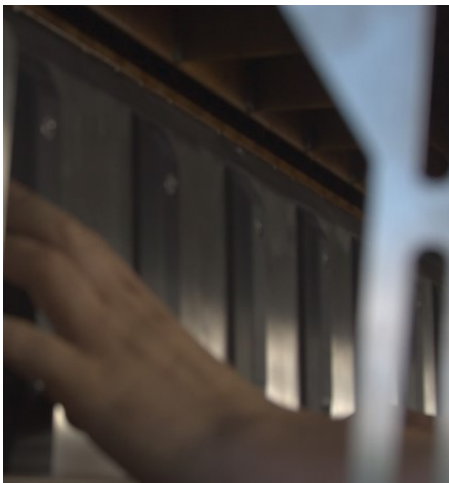
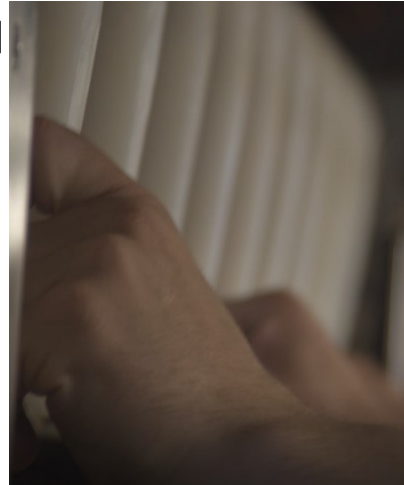
Remove the 2 fastening screws of the discharge sliding plate.



1

Unhook and remove the sliding plate with upwards pressure.

2

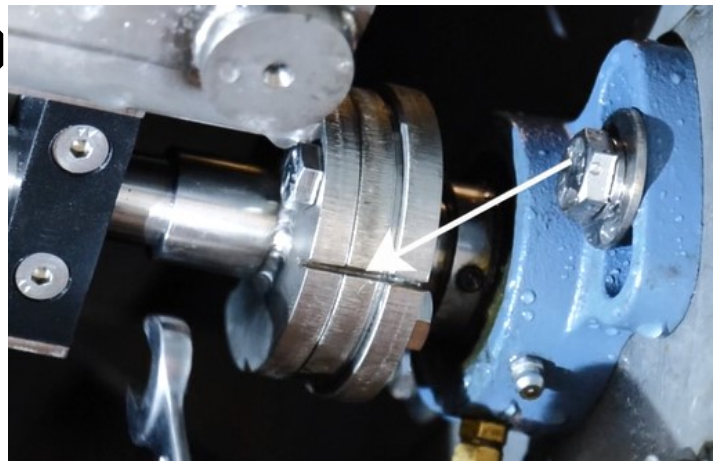


3

Insert and fasten the new discharge slide plate and re-install the sliding plate axle.

When re-installing the discharge guide rod, insert the left side first and then the right side. Make sure the markings are lining up. Fasten the set screws and the fastening screws on the right side.

4



Bottle changeover steps

Changeover steps discharge

Adjust the bottle pocket guide at the rear of the washer. Unhook the guide for quarts and 1/2 gallon and hook the guide for pint bottles.

To replace the infeed timing screw, loosen the set screws. Loosen and slide back the timing screw access shaft. Save the distance spacer and insert the new timing screw. Secure the timing screw by sliding the access shaft back and tighten the set screws.



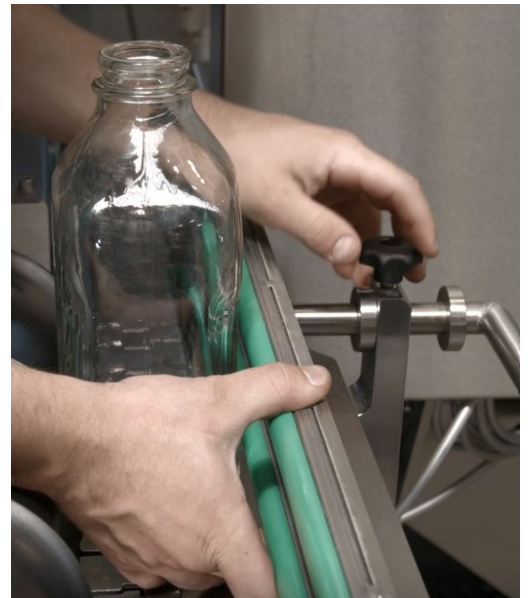
1



2

The conveyor guide rails are set to the different bottle size by opening the adjustment screws and setting the guide rail to its new position.

3



3

The bottle selector switch determines the speed of the timing screw.

Position 1 for 1/2 gallon bottles

Position 2 for quart and pint bottles

4

