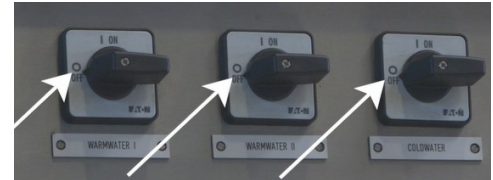


ENERGY EFFICIENT BOTTLE WASHING MACHINES

Daily Shutdown procedure

On the control panel turn off the level control switch for the caustic tank.

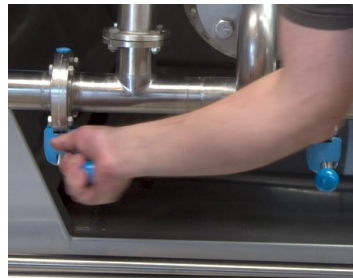
On the washer front turn off warmwater pump I & II and cold-water pump. Let the machine run for 20 minutes or at least on full cycle of the bottle pockets.



Stop the machine and turn the cold water pump back on. Open the head space disinfection valve and let the pump run until air suction is heard. Turn the cold-water pump off.



Starting from the left open the 4 butterfly valves for the spraying tanks one at a time and wait until the tanks are empty. Open the cleaning ports from each spray tank and rinse the tanks with a hose. Remove the cylinder mold screens and double plug-in screens and rinse.



Open the drain valve of the presoak tank and open cleaning ports on the opposite site to rinse out the presoak tank.

After clean out is completed reinsert the cylinder screen and plug in screens. Close up all cleaning ports and drains.

